

KSEM

	Through Coolant		ML	Flat-Bottom	Piloting		
	<i>First choice</i>	<i>Alternativ</i>	<i>First choice</i>	<i>First choice</i>	<i>First choice</i>	<i>Alternativ</i>	
P - Steel	0	HPG KC7315 (Good conditions)	HPG KCPM45 (Difficult conditions) / SPL KCMS35 (Low cutting forces)	HPG KCPM45 (Max depth 1.5xD)	FEG KCPM45	PC KC7135	FEG KCPM45
	1						
	2						
	3						
	4						
	5						
M - Stainless Steel	1	HPL KC7320	SPL KCMS35 / HPG KCPM45	HPG KCPM45 (Max depth 1.5xD)	FEG KCPM45	PC KC7135	FEG KCPM45
	2						
M - Duplex Stainless Steel	3	SPL KCMS35	HPL KC7320 / HPG KCPM45				
K - Cast Iron	1	HPCCL KC7410	HPGM KC7315		FEG KCPM45	PC KC7135	FEG KCPM45
	2						
	3						
N - Non-Ferrous	1		SPL KCMS35 / HPG KC7315			PC KC7135	
	2						
	3						
	4						
S - Heat Resistant Alloys	1	SPL KCMS35	HPL KC7320		FEG KCPM45	PC KC7135	FEG KCPM45
	2						
	3						
S - Titanium Alloys	4		HPGM KC7315				